

Recommended Tools:



Miter Saw

High tooth count saw
recommended

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Drill

3/16th" drill bit.

[Click to Buy](#)



Rivet Gun with Air Compressor

Pneumatic or Battery
Operated Rivet Gun
Recommended, 90 PSI
Compressor

[Click to Buy Rivet Gun](#)
[Click to Buy Compressor](#)



Sandpaper

120 grit recommended

[Click to Buy](#)



Safety Goggles & Ear Plugs

A must. Safety First!

1



To retrofit your CastleTop[®], you'll
you'll make your cut 2 3/8" from
the end of your pipe.

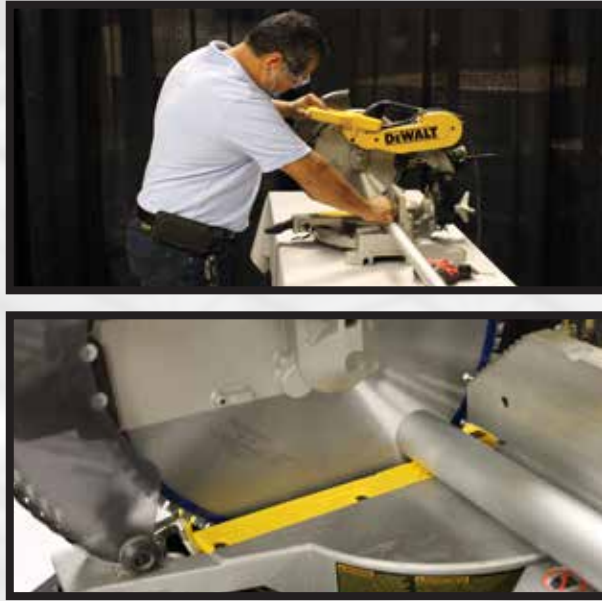
In order to save time, set a backstop
*2 3/8" from the saw blade.

*Adjust for the width of your blade.

2



3



Make your cut. If your saw is raised, use a piece of wood to balance your upright even with the saw. Sand the edges to remove any burrs.



Once cut, place the CastleTop® on top of the Upright and drill 3/16" holes on either side of the Upright.

*Make sure your CastleTop® slots line up with the 3' slots.



4

5



Place the 2" rivets in the the hole on one side and, using the rivet gun, nail the rivet into place. Repeat on the other side.



Link to Video Demo

